GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-351 Grade CF3MA

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-351 Grade CF3MA Castings, Austenitic, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Castings

Chemical Composition		
Carbon	C %	0.030 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Silicon	Si %	1.500 max.
Chromium	Cr %	17.000 - 21.000
Nickel	Ni %	9.000 - 13.000
Molybdenum	Mo %	2.000 - 3.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	550 min.
Yield Strength in Mpa	255 min.
Elongation in %	30 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
J92800	UNS	USA	Steel
G 5121 SCS 16A	JIS	Japan	Steel and Pipe
32-056 Z 2 CND 18-12 M	AFNOR NF	France	Steel
32-060 Z 2 CND 18.12 M	AFNOR NF	France	Steel
SA-351 Grade CF3M	ASME	USA	Steel
A 351 Grade CF3M	ASTM	USA	Steel
A 351 Grade CF3MA	ASTM	USA	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.